Installation Manual

FOR MODELS: VENMAR 1.3, 1.8 & 2.6 HE VENMAR 3055 & 5585 COMPACT vänEE 1000, 2000 & 3000 HE



VB0021

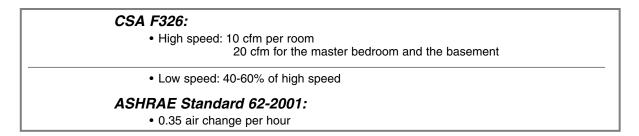


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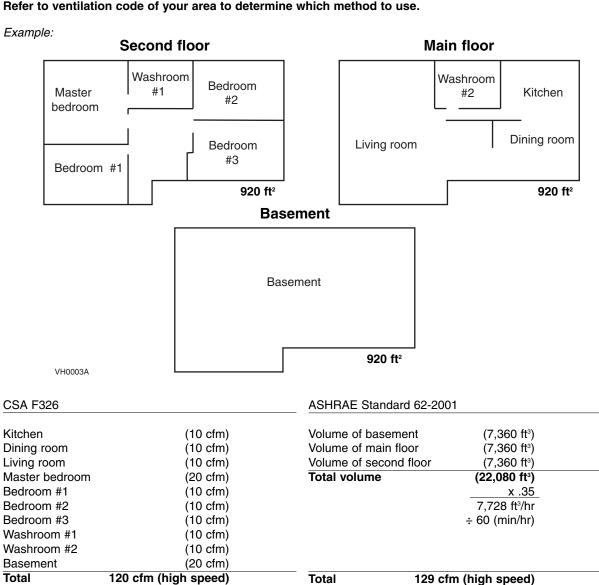
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Sizing

These are the two most common methods used to evaluate the ventilation needs of a house:



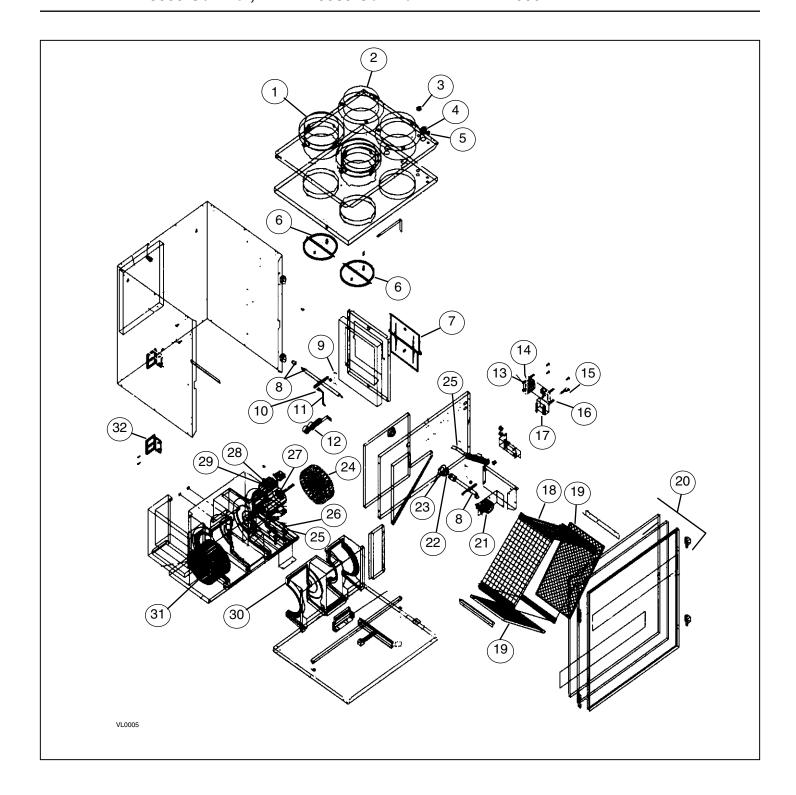
Refer to ventilation code of your area to determine which method to use.



NOTE: The high speed ventilation capacity of the unit should correspond to at least the higher of these two total values.

2.0 Service

2.1 3D Drawing for Venmar 1.3 HE, Venmar 3055 Compact, Venmar 5585 Compact and vänEE 1000 HE



2.0 Service (cont'd)

2.2 Parts Ordering Chart for Venmar 1.3 HE, Venmar 3055 Compact, Venmar 5585 Compact and vänEE 1000 HE

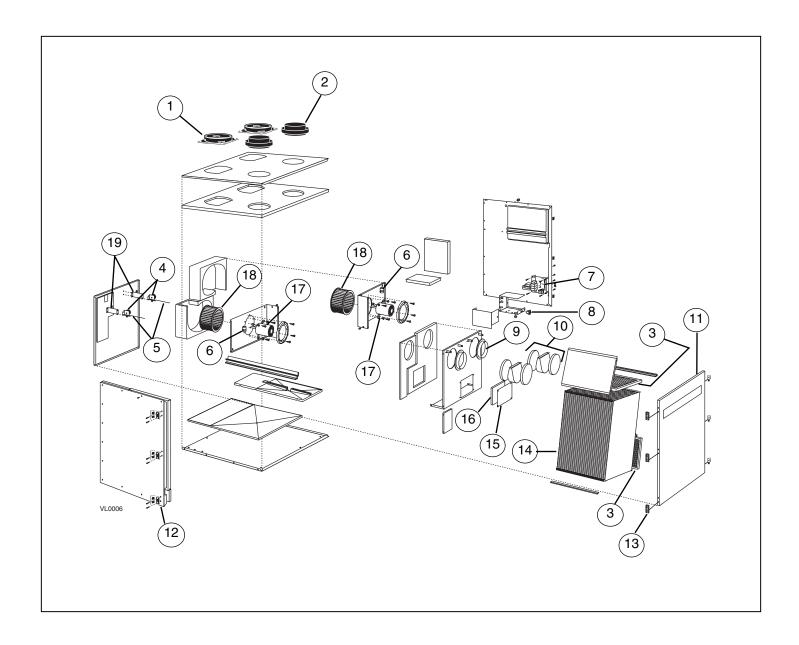
No	Description	Venmar	Venmar	Venmar	vänEE
		1.3 HE	3055 Compact	5585 Compact	1000 HE
1	Double Collar 6"	02021	02021	02021	02021
2	Single Collar 6"		00867		
2	Single Collar 7"	01177		01177	01177
3	Plastic Hole Plug 1/2"	01581	01581	01581	01581
4	Strain Relief Bushing SR-7K-2	00660	00660	00660	00660
5	Strain Relief Bushing SR-2M-4	00525	00525	00525	00525
6	Insulated Damper	12459	12459	12459	12459
7	Insulated Rect. Damper	12460	12460	12460	12460
8	Shaft Assembly	02023	02023	02023	02023
9	Damper Motor Rod 2.812"	11891	11891	11891	11891
10	Rubber Grommet #2852	00248	00248	00248	00248
11	Damper Motor Rod 5.250"	11892	11892	11892	11892
12	Thermistor Kit	12895	12895	12895	12895
13	Machine Screw 6-32 x 3/8"	00080	00080	08000	00080
14	Electronic Board	13038	13038	13038	13038
15	Machine Screw 10-24 x 1 1/4"	00083	00083	00083	00083
16	Nylon Spacer 1/4" DIA. x 1" #6-32	00703	00703	00703	00703
17	Lock Nut #10-24	01689	01689	01689	01689
18	Core 13.5" x 13.5" x 13"	01817		01403	01403
18	Core 13.5" x 13.5" x 7.875"		01402		
19	Filter 12 15/16" x 13 1/2" x 3/8"	01234		01234	01234
19	Filter 7 13/16" x 13 1/2" x 3/8"		01232		
20	Door Assembly	13395	13395	13395	12662
21	6W Damper Actuator Assembly	02017	02017	02017	02017
22	Plastic Soft Joint	02031	02031	02031	02031
23	Nylon Washer 0.875" ID x 1.750"OD	02059	02059	02059	02059
24	3055 Cent. Wheel 6.29" DIA. (right)		02015		
24	Wheel 6.290" DIA. x 2.396" (right)	03093			03093
24	Dble Cent Wheel 7.062"DIAx1.31"(rgh	nt) ——		02014	
25	Anchor Nut	01333	01333	01333	01333
26	Hex. Screw 14 x 5/8" T/A	01470	01470	01470	01470
27	Motor and Installation Kit	12027	12027	12026	12027
28	Capacitor Bracket	01544	01544	01544	01544
29	Capacitor	00683	00683	00683	00683
30	Front Housing	01180	01190	01180	01180
31	Wheel 6.3" DIA. x 3.6" (left)		12108		
31	Wheel 7.125" DIA. x 2" (left)	02240			02240
31	Wheel 7.125" DIA. x 2.5" (left)			01178	
32	Door latch Assembly	00886 & 00887	00886 & 00887	00886 & 00887	00886 & 00887

Please take note that parts not listed are not available; those parts require assembly knowledge that only manufacturer can guarantee.

TO ORDER PARTS: Contact your local distributor.

2.0 Service (cont'd)

2.3 3D Drawing for Venmar 1.8 HE, Venmar 2.6 HE, vänEE 2000 HE and vänEE 3000 HE



2.0 Service (cont'd)

2.4 Parts Ordering Chart for Venmar 1.8 HE, Venmar 2.6 HE, vänEE 2000 HE and vänEE 3000 HE

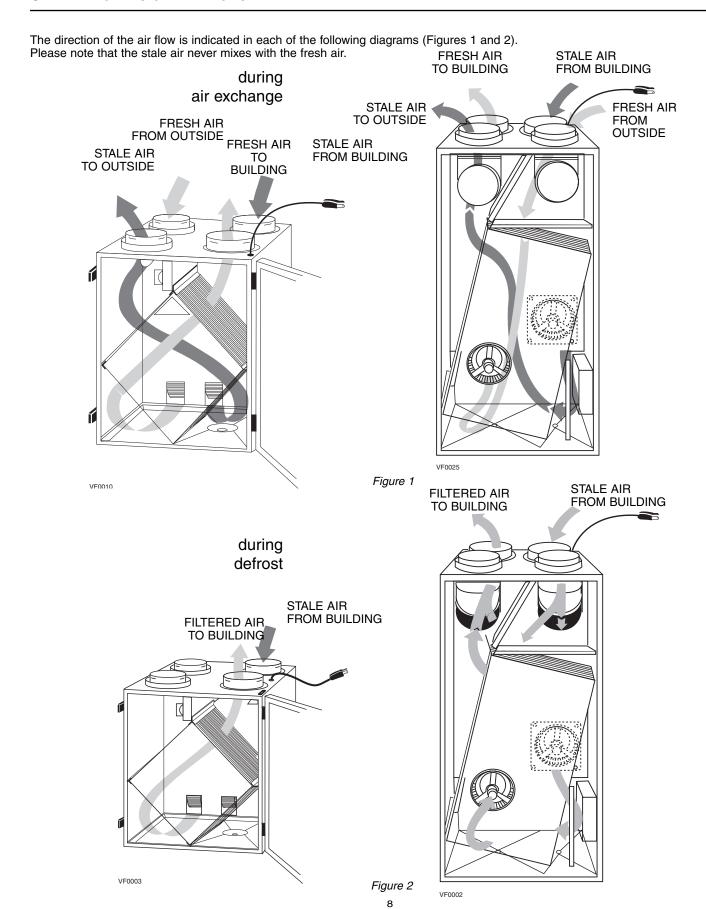
No	Description	Venmar	Venmar	vänEE	vänEE
	P	1.8 HE	2.6 HE	2000 HE	3000 HE
1	Simple Collar 8"	01657	01657	01657	01657
2	Double Collar 6"	00865	00865	00865	00865
3	Filter 14.875" x 14.375" x 0.74"	04771	04771	04771	04771
4	Damper Actuator (6W)	01295	01295	01295	01295
5	Damper Actuator Rod 7.250"	10905	10905	10905	10905
6	Capacitor	02104	02104	02104	02104
7	Electronic Circuit Board	13038	13038	13038	13038
8	Door Switch (SPST), E69 10A	01825	01825	01825	01825
9	Single Collar Port #5 6.000"	01277	01277	01277	01277
10	Insulated Triangular Damper	12452	12452	12452	12452
11	Door Assembly	13433	13433	12661	12661
12	Door Latch	00886	00886	00886	00886
13	Door Keeper	00887	00887	00887	00887
14	Heat Recovery Core	04816	04816	04817	04817
15	Motor Panel	11236	11236	11236	11236
16	Motor Panel Insulation	01439	01439	01439	01439
17	Motor Service	12064	12065	12064	12065
18	Wheel 7.125" DIA. x 3"	01231		01231	
18	Wheel 3.062" DIA. x 3"		01263		01263
19	Damper Assembly Bracket	11233	11233	11233	11233
20	Thermistor (not shown)	12895	12895	12895	12895
21	Drain Connector Kit (2) (not shown)	11937	11937	11937	11937

Please take note that parts not listed are not available; those parts require assembly knowledge that only manufacturer can guarantee.

TO ORDER PARTS: Contact your local distributor

3.0 Technical Data

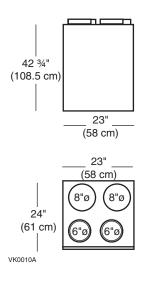
3.1 DIAGRAMS OF AIR FLOWS



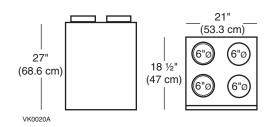
3.0 Technical Data (cont'd)

3.2 DIMENSIONS

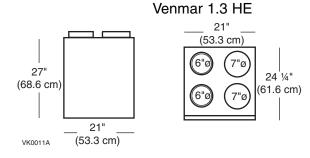
Model numbers: Venmar 1.8 & 2.6 HE, vanEE 2000 HE, vanEE 3000 HE



Model number: Venmar 3055 Compact



Model numbers: Venmar 5585 Compact, vänEE 1000 HE



3.3 SPECIFICATIONS

Model Numbers	VENMAR 3055 COMPACT	VENMAR 1.3 HE, VENMAR 5585 COMPACT, VÄNEE 1000 HE	VENMAR 1.8 & 2.6 HE, VÄNEE 2000 & 3000 HE
Weight	70 lb (32 kg)	80 lb (36.3 kg)	140 lb (63.5 kg)
Drain diameter 1/2 inch (12 mm)		1/2 inch (12 mm)	1/2 inch (12 mm)
Installation	Suspension by chains and springs	Suspension by chains and springs	Suspension by chains and springs
Electrical supply	120 Volts, 60 Hz	120 Volts, 60 Hz	120 Volts, 60 Hz
Motor speeds	High and low speeds factory set (opt. increased low speed - red wire)	High and low speeds factory set (opt. increased low speed - red wire)	High and low speeds factory set (opt. increased low speed - red wire)

NOTE: THE VENMAR AND VÄNEE PERFORMANCE CHARTS ARE LISTED ON THE SPECIFICATION SHEETS OF THESE UNITS. TO ACCESS THE VENMAR UNITS SPECIFICATION SHEETS, VISIT WWW.VENMAR.CA, AND TO ACCESS THE VÄNEE UNITS SPECIFICATION SHEETS, VISIT WWW.VANEE-VENTILATION.COM.

4.0 Typical Installations

4.1 FULLY DUCTED SYSTEM

(Primarily for homes with radiant hot water or electric baseboard heating. See Figure 4.)

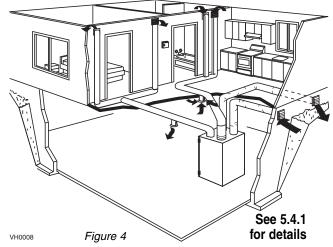
Moist, stale air is exhausted from the high humidity areas in the home, such as bathrooms, kitchens and laundry rooms.

Fresh air is supplied to bedrooms and principal living areas.

Tresti ali is supplied to bedioonis and principal living areas.

The use of bathroom fans and range hood is required to better exhaust stale air.

Homes with more than one level require at least one exhaust register at the highest level.



4.2 EXHAUST DUCTED SYSTEM (Source Point Ventilation)

(For homes with forced air heating. See Figure 5.)

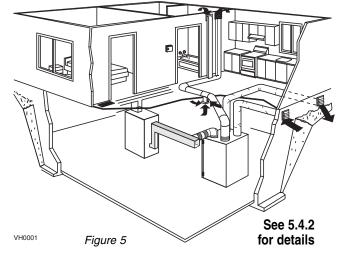
Moist, stale air is exhausted from the high humidity areas in the home, such as bathrooms, kitchen and laundry room.

Fresh air is supplied to the cold air return or the supply duct of the furnace.

The use of bathroom fans and range hood is required to better exhaust stale air.

Homes with more than one level require at least one exhaust register at the highest level.

NOTE: For this type of installation, it is not essential that the furnace blower runs when the unit is in operation, but we recommend it.



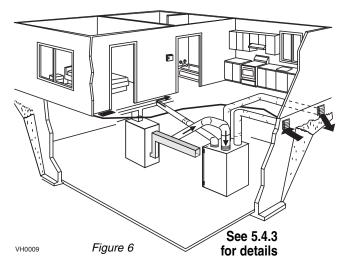
4.3 SIMPLIFIED (VOLUME VENTILATION)

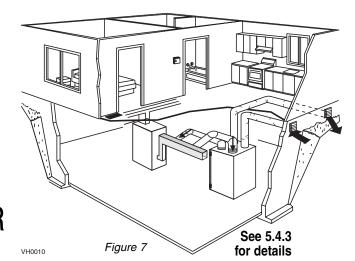
(For homes with forced air heating. See Figure 6 or 7.)

Fresh air and exhaust air flow through the furnace ducts which simplifies the installation.

The use of bathroom fans and range hood is required to better exhaust stale air.

NOTE: For the installation type shown in Figure 7, furnace blower should be running when the unit is in operation.





5.0 Installation

INSPECT THE CONTENTS OF THE BOX

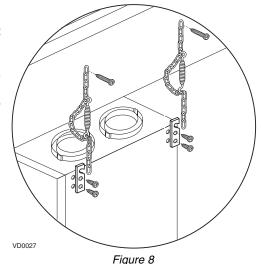
- Inspect the **exterior of the unit** for shipping damage. Ensure that there is no damage to the door, door latches, door hinges, dampers, duct collars, cabinet, etc.
- Inspect the interior of the unit for damage. Ensure that the fan motor assembly, recovery core, insulation, damper, damper actuator and drain pan are all intact.
- If the unit was damaged during shipping, contact your local distributor. (Claim must be made within 24 hours after delivery).

5.1 LOCATING AND MOUNTING THE UNIT

Choose an appropriate location for the unit:

- Within a heated area of the house (10°C / 50°F or more), normally the basement (in a furnace room, a laundry room, etc).
- Away from living areas (dining room, living room, bedroom), if possible.
- So as to provide easy access to the interior cabinet and to the control panel in the unit.
- Close to an exterior wall, so as to limit the length of the insulated flexible duct to and from the unit.
- Close to a drain. (If no drain is close by, use a pail to collect run-off.)
- Away from hot chimneys, electrical panel and other fire hazards.
- Allow for a power source (110 V standard outlet).

Hang the unit to ceiling joists with the 4 chains and springs (See Figure 8).



CAUTION

Make sure the unit is level.

5.2 PLANNING OF THE DUCTWORK

- a) Follow the instructions in section 5.3 to determine the appropriate duct diameters for your system.
- b) Keep it simple. Plan for a minimum of bends and joints. Keep the length of insulated duct to a minimum.
- c) Do not use wall cavities as ducts. Do not use branch lines smaller than 4"Ø (102 mm Ø).
- d)Do not ventilate crawl spaces or cold rooms. Do not attempt to recover the exhaust air from a dryer or range hood; this would cause clogging of the recovery core. Use sheet metal for the kitchen exhaust duct.
- e)Be sure to plan at least one exhaust register on the highest lived-in level of the house if it has 2 floors or more.

5.3 CALCULATING DUCT SIZE

Use table beside to ensure that the ducts you intend to install will be supporting airflows at or under the recommended values. Avoid installing ducts that will have to support airflows near the maximum values and never install a duct if its airflow exceeds the maximum value.

Duct Diameter	Recommended Airflow	Maximum Airflow
4ӯ	40 cfm	60 cfm
5ӯ	75 cfm	110 cfm
6ӯ	120 cfm	180 cfm
7ӯ	185 cfm	270 cfm
8ӯ	260 cfm	380 cfm

5.3 CALCULATING DUCT SIZE (CONT'D)

5.3.1 Example for calculation:

Problem: My installation requires two exhaust registers (one for the kitchen, one for the bathroom). I will connect these registers to a main duct connected to the unit (high speed performance value of 140 cfm). What size of duct should I use for the main exhaust duct and for the two end branches leading to the registers? (See Figure 9.)

Solution: Simplified method. (For a more detailed method of calculating duct size refer to ASHRAE HANDBOOK.)

Main duct: Table indicates for a 6"Ø duct: Recommended Airflow:120 cfm; Maximum Airflow: 180 cfm. The high speed airflow of 140 cfm is close enough to the recommended value (120) and far enough away from the maximum value (180). Therefore a 6"Ø duct or larger is an appropriate choice for the main exhaust duct.

End branches: Each end branch will have to transport an airflow of 70 cfm (140 divided by 2). The table indicates for a 5"Ø duct: Recommended Airflow: 75 cfm; Maximum Airflow: 110 cfm. The high speed airflow of 70 cfm is close enough to the recommended value (75) and far enough away from the maximum value (110). Therefore a 5"Ø duct or larger is an appropriate choice for the 2 end branches.

NOTE: A $4^{\circ}\emptyset$ duct would have been too small because the maximum acceptable value for a $4^{\circ}\emptyset$ duct is 60 cfm.

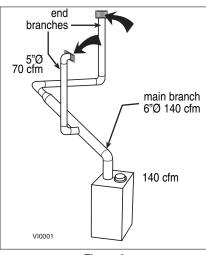
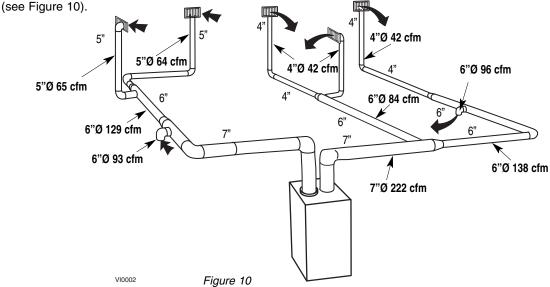


Figure 9

5.3.2 Example of a design for a fully ducted system for a unit having a high speed performance of 222 cfm



5.4 INSTALLING DUCTWORK AND REGISTERS

∕N WARNING

Never install a stale air exhaust register in a room where a combustion device is, such as a gas furnace or a gas water heater or a fireplace.

5.4.1 Fully Ducted System (as illustrated in section 4.1)

Stale air exhaust ductwork:

- Install registers in areas where contaminants are produced: kitchen, bathrooms, laundry rooms, etc.
- Install registers at 6 to 12 inches (152 to 305 mm) from the ceiling on an interior wall OR install them in the ceiling.
- Install the kitchen register at least 6 feet (1.8 m) from the oven.
- If possible, measure the velocity of the air flowing through the registers. If the velocity is higher than 400 ft/min then the register type is too small. Replace it with a larger one.

Fresh air distribution ductwork:

- Install registers in bedrooms, dining room, living room and basement.
- Install registers either in the ceiling or high on the walls with air flow directed toward the ceiling. (The cooler air will then cross the upper part of the room, and mix with room air before descending to occupants level.)
- If a register must be floor installed, direct the airflow toward the wall.

5.4 Installing Ductwork and Registers (cont'd)

5.4.2 Exhaust Ducted System (Source Point Ventilation) (see illustration, section 4.2)

Stale air exhaust ductwork: (same as for Fully Ducted System, section 5.4.1) Fresh air distribution:

∕ MARNING

When performing duct connection to the furnace, installation must be done in accordance with all applicable codes and standards. Please refer to your local building code.

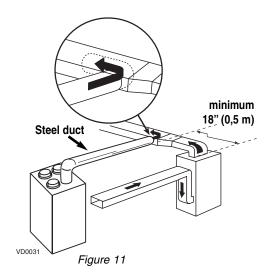
CAUTION

When performing connection to the furnace supply duct, this duct must be sized to support the additional airflow produced by the HRV. Also, use a steel duct. It is recommended that the HRV is running when the furnace is in operation to prevent backdrafting inside the HRV.

There are two methods for connecting the unit to the furnace:

Method 1: supply side connection

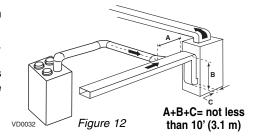
- Cut an opening into the furnace supply duct at least 18" (0.5 m) from the furnace.
- Connect this opening to the fresh air distribution port of the HRV (use steel duct, see Figure 11).
- Make sure that the HRV duct forms an elbow inside the furnace ductwork.
- If desired, interlock (synchronize) the furnace blower operation with the HRV operation. (See section 6.2.)



Method 2: return side connection

- Cut an opening into the furnace return duct not less than 10 feet (3.1 m) from the furnace (A+B+C).
- Connect this opening to the fresh air distribution port of the HRV (see Figure 12).

NOTE: For Method 2, it is not essential that the furnace blower runs when the unit is in operation, but we recommend it. If desired, interlock (synchronize) the furnace blower operation with the HRV operation. (See section 6.2.)



5.4 INSTALLING DUCTWORK AND REGISTERS (CONT'D)

5.4.3 Simplified installation (Volume Ventilation) (see illustration, section 4.3)

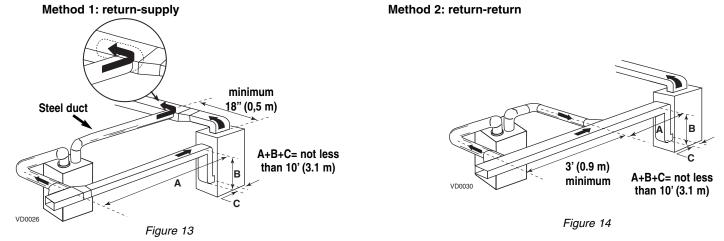
⚠ WARNING

When performing duct connection to the furnace, installation must be done in accordance with all applicable codes and standards. Please refer to your local building code.

CAUTION

When performing duct connection to the furnace ducts (Method 1), these ducts must be sized to support the additional airflow produced by the HRV. Also, the supply duct must be a steel duct. It is recommended that the HRV is running when the furnace is in operation to prevent backdrafting inside the HRV.

There are two methods (Figures 13 and 14) for connecting the unit to the furnace:



Stale air intake:

- Cut an opening into the furnace return duct (not less than 10' (3.1 m) from the furnace (A+B+C)).
- Connect this opening to the stale air intake port on the HRV as shown.

CAUTION

If using Method 2, make sure the furnace blower operation is synchronized with the unit operation! See Section 6.2.

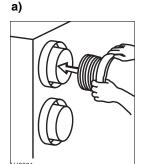
Fresh air distribution: (same instructions as for Method 1 or Method 2, section 5.4.2). For method 2 (return-return) make sure there is a distance of at least 3 feet (0.9 m) between the 2 connections to the furnace. NOTE: For Method 1, it is not essential to synchronize the furnace blower operation with the unit operation, but we recommend it.

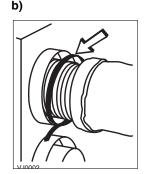
5.5 Connecting Flexible Ducts to the Unit

- 5.5.1 For models Venmar 3055 Compact, 5585 Compact, vänEE 1000 HE, vänEE 2000 HE, Venmar 1.3 HE and Venmar 1.8 HE Use the following procedure for connecting the insulated flexible duct to the ports on the unit (exhaust to outside and fresh air from outside).
 - a) Pull back the insulation to expose the flexible duct.
 - b) Connect the interior flexible duct to the opening using a duct tie.
 - c) Carefully seal the connection with duct tape.
 - d) Pull the insulation over the joint and tuck it between the inner and outer rings of double collar.
 - e) Pull the vapor barrier over the insulation and over the outer ring of the double collar.
 - f) Apply duct tape to the joint making <u>an airtight seal.</u> Avoid compressing the insulation when pulling the tape tightly around the joint. A compressed insulation loses its R value and also causes water dripping due to condensation on the exterior surface of the duct.

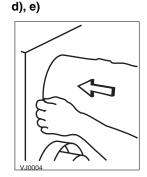
CAUTION

Make sure that the vapor barrier on the insulated ducts does not tear during installation.











5.5.2 For models Venmar 2.6 HE and vänEE 3000 HE

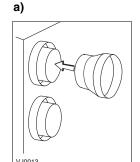
Use the following procedure for connecting the insulated flexible duct to the ports on the unit (exhaust to outside and fresh air from outside).

NOTE: To obtain the performances shown on technical data, use 8" ducts and exterior ports to connect the unit to the exterior hoods.

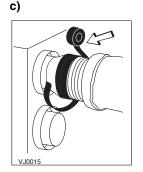
- a) Install the 6" to 8" transition on the 6" ports of the unit and seal with duct tape.
- b) Pull back the insulation to expose the flexible duct. Connect the interior flexible duct to the transition using a duct tie.
- c) Carefully seal the connection with duct tape.
- d) Pull the insulation over the joint and tuck it between the inner and outer rings of double collar.
- e) Pull the vapor barrier over the insulation and over the outer ring of the double collar.
- f) Apply duct tape to the joint making <u>an airtight seal.</u> Avoid compressing the insulation when pulling the tape tightly around the joint. A compressed insulation loses its R value and also causes water dripping due to condensation on the exterior surface of the duct.

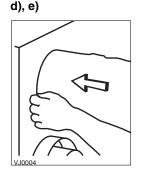
CAUTION

Make sure that the vapor barrier on the insulated ducts does not tear during installation.











5.6 Installing Exterior Hoods

Choose an appropriate location for installing the exterior hoods:

- At a distance of at least 6 feet (1.8 m) one from the other
- At a distance of 18 inches (457 mm) from the ground

Make sure the intake hood is at least 6 feet (1.8 m) away from any of the following:

- Dryer exhaust, high efficiency furnace vent, central vacuum vent
- · Gas meter exhaust, gas barbecue-grill
- Any exhaust from a combustion source
- · Garbage bin and any other source of contamination

Refer to Figure 15 for connecting the insulated ducts to the hoods.

Place sticker "FRESH AIR INTAKE", provided in installation kit, on corresponding hood.

An "Anti-Gust Intake Hood" should be installed in regions where a lot of snow is expected to fall.

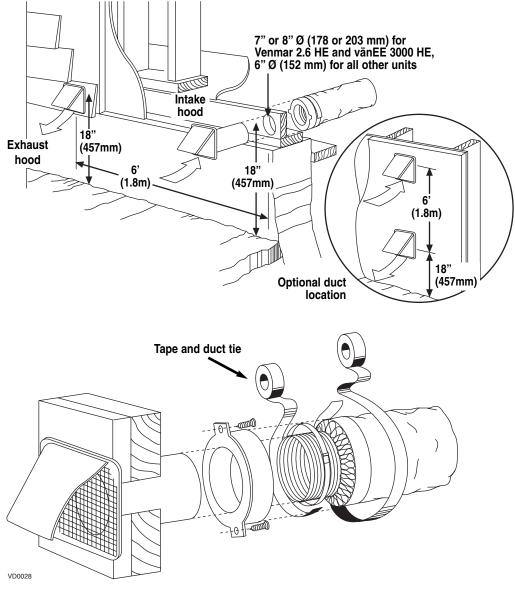
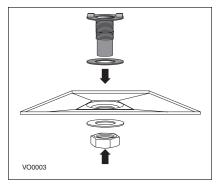
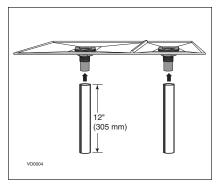


Figure 15

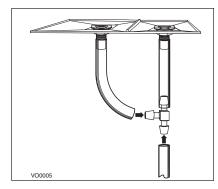
5.7 CONNECTING THE DRAIN



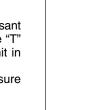
Attach the 2 plastic drain fittings to the unit using the gaskets, washers and nuts as shown.



Cut 2 sections of plastic tubing, about 12" (305 mm) long and attach them to each drain fitting.



Join these 2 short sections to the "T" junction and main tube as shown.



TO DRAIN

Make a water trap loop in the tube to prevent the unit from drawing unpleasant odors from the drain source. Make sure this loop is situated BELOW the "T" as shown. This will prevent water from being drawn back up into the unit in case of negative pressure.

Run the tubing to the floor drain or to an alternative drain pipe or pail. Be sure there is a slight slope for the run-off.

6.0 Installation of the Main Control

6.1 Installation

CAUTION

Never install more than one main control per unit.

NOTE: Since this manual is not dedicated to a specific trade mark, this section will cover only the broad lines of main control installation. For more information about specific features of the main control you will install, refer to the specification sheet of this product. The following illustrations are typical ones, the main control you will install may look and be different.

Instructions:

1- Determine the location of the control

The wall control must be installed in a central location on the main floor. Typical locations for this control are kitchens, main hallways and family rooms.

- 2- Remove the buttons and the cover plate of the control. (See Figure 16).
- 3- Install the wall control at approximately 60 inches (1.5 m) from the ground floor of the house.

Use the template provided in the control box to position the wire hole and the screw holes. Use the screws and the plastic shields provided in the installation kit to secure the control to the wall.

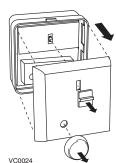


Figure 16

6.0 Installation of the Main Control (cont'd)

6.1 INSTALLATION (CONT'D)

4- Connect the wires to the main control. (See Figure 17.)

5- Reinstall cover plate and buttons.

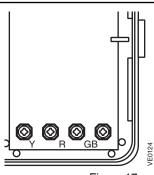
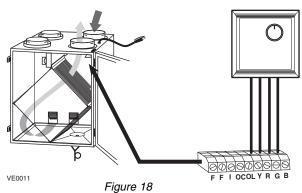


Figure 17

6- Connect the wires to their corresponding positions <u>inside the unit.</u> Make sure the connection at the unit and at the wall control correspond exactly. (See Figure 18.)



7- Plug in the unit and do the "overall verification" of the system.

NOTE: During the verification of a main control, make sure that all optional remote controls are inactive.

6.0 Installation of the Main Control (cont'd)

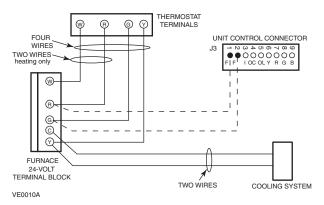
6.2 ELECTRICAL CONNECTION TO THE FURNACE

Never connect a 120 volts AC circuit to the terminals of the Furnace Interlock. Use only the low voltage class 2 circuit of the furnace blower control.

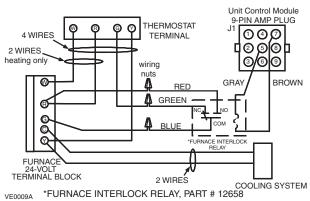
For a furnace connected to cooling system:

On some older thermostat, energizing the "R" and "G" terminals at the furnace has the effect of energizing "Y" terminal at the thermostat and thereby turning on the cooling system. If you identify this type of thermostat, you must use the "Alternate Furnace Interlock Wiring". The "Standard Furnace Interlock" cannot be used and an additional control relay will have to be installed.

Standard Furnace Interlock Wiring



Alternate Furnace Interlock Wiring

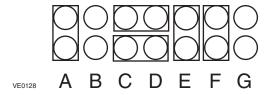


6.3 FURNACE INTERLOCK TYPES

The new TII (*Timed Intermittent Interlock*) function consists in 2 modes: the standard mode and the special mode. Therefore, the electronic board terminal of the units has now 2 additional jumpers intalled across C and D terminals.

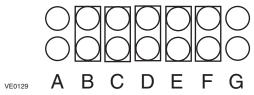
STANDARD MODE

The standard mode is the default mode (the interlock function stay as it was). On standard mode, the jumper positions on terminal C and D keep them non-active:



SPECIAL MODE

The special mode drives the furnace interlock relay independently than the HRV operation. The K4 relay is activated for 10 minutes, and then is deactivated for a 20-minute period, no matter the HRV command, even if the HRV is stopped. To perform the special mode, <u>unplug the unit</u> and change the jumper locations as shown below:



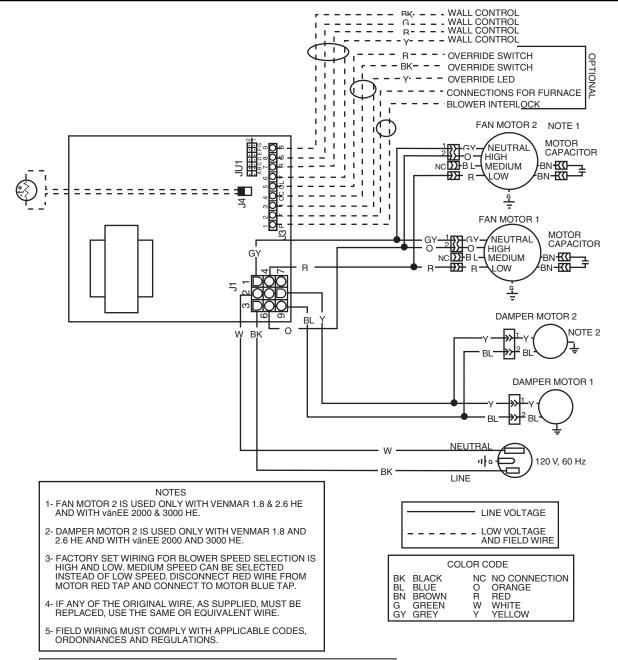
NOTE: In special mode, C and D terminals are now activated.

6.0 Installation of the Main Control (cont'd)

6.4 WIRING DIAGRAM

↑ WARNING

Risk of electrical schock. Before performing any maintenance or servicing, always disconnect the unit from its power source.



JU	JUMPERS TABLE JU 1 LIVE STABLE A B C D E F G				JUMPERS TABLE JUMPERS TABLE DEFROST TIME DEFROST TIME					
JU1A	JU1B	JU1C	JU1D	JU1E	JU1F	JU1G		23°F -5°C	5°F -15°C	-22°F -27°C
IN	OUT	OUT	OUT	IN	IN	OUT	STANDARD MODE	6/60	6/32	6/20
IN	OUT	OUT	OUT	IN	OUT	OUT	EXTENDED DEFROST STANDARD MODE	10/30	10/20	10/15
OUT	IN	IN	IN	IN	IN	OUT	SPECIAL MODE	6/60	6/32	6/20
OUT	IN	IN	IN	IN	OUT	OUT	EXTENDED DEFROST SPECIAL MODE	10/30	10/20	10/15

FUNCTION TABLE						
	RELAY					
MODE	K1	K2	K4*	K5		
Intermittent	0	0	0	1		
Exchange Low	1	0	1	0		
Exchange High	1	1	1	0		
Defrost Cycle	1	1	1	1		
Off 0 0 1						
0= Relay coil is de-energized/1= Relay coil is energized * On special mode, K4 is cycling 10 min. ON and 20 min. OFF						

VE0013A

7.0 Air Flow Balancing

What you Need to Balance the Unit

- A magnehelic gauge capable of measuring 0 to 0.25 inches water gauge (0 to 62.5 Pa) and 2 plastic tubes.
- Two flow collars (the size will vary depending on duct diameter).

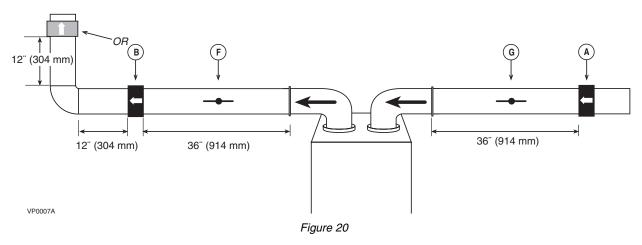


flow collar

Preliminary Stages for Balancing the Unit

Seal all the unit ductwork with tape. Close all windows and doors. Turn off all exhaust devices such as: range hoods, dryers and bathroom fans. Make sure balancing dampers are <u>fully opened</u> (F and G in Figure 20 below). Choose appropriate locations for the 2 flow collars according to Figure 20:

- On the exhaust air duct (first measuring location, A)
- On the fresh air distribution duct (second measuring location, B)
- At least 36"(914 mm) away from the unit; at least 12"(304 mm) before or after a 90°elbow; at least 12"(304 mm) away from a register.



NOTE: To get the best ventilation performance from Venmar 2.6 HE and vänEE 3000 HE, refer to Point 5.5.2 on page 15.

Installation of Flow Collars

Insert the flow collars in the duct at each location (A and B on Figure 20). Make sure their arrows are pointing in the direction of the airflow. Tape collars in place temporarily.

Balancing procedure

1. Set the unit to high speed.

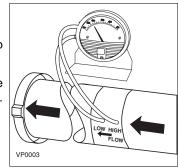
Make sure that the furnace blower is ON if the installation is in any way connected to the ductwork of the cold air return. If not leave furnace blower OFF.

If the outside temperature is below 0° C / 32° F, make sure the unit is not running in defrost while balancing. (By waiting 10 minutes after plugging the unit in, you are assured that the unit is not in a defrost cycle.)

- 2. Place the magnehelic gauge on a level surface and adjust it to zero.
- 3. Connect tubing from gauge to flow collar in exhaust air stream (location A in Figure 20 above). Be sure to connect the tubes to their appropriate *high / low* fitting. If the gauge reading drops to below zero, reverse the tubing connections.

NOTE: It is better to start with the exhaust air flow reading because the exhaust typically has more restriction than the fresh air, especially in cases of fully ducted and exhaust ducted installations.

Hold or place the magnehelic gauge upright and level. Record the reading.

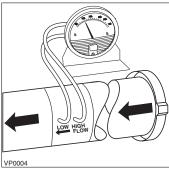


7.0 Air Flow Balancing (cont'd)

Balancing procedure (cont'd)

4. Move tubing to the other side of the unit (location B in Figure 20 on page 21) and note reading. Adjust the fresh air balancing damper F until the reading at B is approximately the same as the reading at A.

If the reading at B is less than the reading at A then go back and adjust the exhaust balancing damper G to equal the fresh air flow.



5. Remove flow collars and reconnect the duct, then, seal with duct tape. Write the required airflow information on a label and stick it near the unit for future reference: (date, maximum speed airflows, your name and phone number and business address).

NOTES:

- Most flow collar kits provide a conversion chart situated on the collar which enables you to convert magnehelic gauge readings to
 equivalent cfm values.
- A difference of ± 10 cfm (± 0.015 inches water gauge) between the 2 readings is considered balanced.
- If you are using only one flow collar, then, after completing the first reading, transfer this measuring device to the other side of the unit and take the second reading.

8.0 Maintenance

⚠ WARNING

Risk of electric shock. Before performing any maintenance or servicing, always disconnect the unit from its power source.

8.1 Regular Maintenance

1) Motor: The motor is factory lubricated for life. Lubricating the bearings is not recommended.

CAUTION

Because the unit is suspended, two people are recommended to remove or install the heat recovery core. Do not hold the heat recovery core using its plastic extrusions as handles.

- 2) The heat recovery core must be handled with care. We recommend that it be washed once a year, following the season of most intense use, in order to insure maximum efficiency of the plastic partitions.
 - Allow the heat recovery core to soak for 3 hours in a solution of warm water and mild soap. Rinse under a heavy stream of water.
- 3) The air filters are washable. Under normal conditions, we recommend that they be washed every 3 months. Use a vacuum cleaner to remove the heaviest portion of accumulated dust. Then wash in lukewarm water.

CAUTION

Hot water and a strong detergent will damage the heat recovery core.

4) Regularly check the screen on the exterior intake hood and clean when necessary. Also check during very cold weather because ice may grow on the screen located at the exterior intake hood.

CAUTION

Even a partial blocking of this air vent could cause the unit to malfunction.

8.2 Prolonged Maintenance

Annual service should include:

- 1) Cleaning filters, heat recovery core and the exterior air intake/exhaust hood.
- Cleaning the wheels and the blower blades.
- Cleaning the condensation tray with soapy water (make certain that the drain is not clogged).
- 4) Running the system and checking the different operating modes.
- 5) Measuring and calibrating rates of flow using the procedure descriptions in section 7.0.

9.0 Troubleshooting

NOTE: Inspect the unit before proceeding with these steps.

Start-up troubleshooting:

Problems		Possible causes	You should try this			
1.	Unit does not work.	The circuit board may be defective.	• Unplug the unit. Disconnect the main control and the optional(s) control(s) (if need be). Jump B and G terminals. Plug the unit. If the motor runs on high speed and the damper opens, the circuit board is not defective.			
2.	The damper actuator does not work.	 The 9-pin connector may have a loose connection. The damper actuator may be defective. 	 Unplug the unit and check to make sure all the crimp connections are secured. Check the damper actuator connections as well. Feed 120 V directly to the damper actuator. If the problem persists, replace the damper actuator. 			
		The circuit board may be defective.	 Replace the circuit board if the problem is not solved by the above. 			
3.	The wall control does not work OR the indicators flashes every 8 seconds.	TBI mode is activated.	• If the outside temperature is below -15°C (5°F), then the TBI mode is probably activated. (See section 6.4.)			
			 The wires may be in reverse position. 	 Ensure that the color coded wires have been connected to their appropriate places. 		
			 Erratic operation of the uncertain control every 8 seconds. 	• Unplug the unit. Wait 30 seconds. Plug it back in.		
		• The wires may be broken.	 Inspect every wire and replace any that are damaged. 			
		 There may be a short-circuit. 	 With the help of a multimeter, check for continuity. 			
		•	 The wire in the wall OR the wall control may be defective. 	 Remove the wall control and test it right beside the unit using another shorter wirer. If the wall control works there, change the wire. If it does not, change the wall control. 		
		 The circuit board may be defective. 	 If the second wall control does not solve the problem, then replace the circuit board. 			
4.	The 20/40/60-minute push-button timer does not work OR its indicator light does not stay on.	The switch may be defective.	• Unplug the unit. Disconnect the main control and the optional(s) control(s) (if need be). Jump the OL and OC terminals. Plug the unit. If the unit switches to high speed, replace the switch.			

9.0 Troubleshooting (cont'd)

Problems	Possible causes	You should try this
5. The defrost cycle does not work (the	Ice deposits may be hindering the damper operation.	Remove the ice.
fresh air duct is frozen (OR	 Inspect these parts and replace if necessary.
the fresh air distributed	 The damper rod or the port 	
is very cold OR the "AIR EXCHANGE" light flashes).	damper itself may be broken. • The damper actuator	 Plug in the unit and select "MIN" or "MAX". Press the door switch and see if the port damper opens. If it doesn't open, feed 120 V directly to the damper actuator. If the port damper still does not
	may be defective.	open, replace the damper actuator.
	The circuit board may be defective.	 Unplug the unit. Unplug the defrost sensor wire (see J4 on wiring diagram, Section 9.0). Plug the unit back in. Select "MIN" and make sure the unit is adjusted for low speed operation (turn all dehumidistats maximum counterclockwise). Wait 3 minutes. The unit should switch to high speed and the damper at the fresh air intake port should close (defrost mode). If it does not happen, then replace the circuit board.
	 The thermistor may be defective. 	 If the defrost mode works well after having disconnecting the thermistor wire (above test), this means the thermistor is probably defective. You should replace it.

10.0 References

CSA, Standard F326, "Residential Mechanical Ventilation Systems".

- NRCC, "National Building Code" 1995 edition.
- HRAI, "Desing and installation Manual for Residential Mechanical Ventilation Systems", 1987 edition.
- HRAI, "Installation Manual for Heat Recovery Ventilators", 1987 edition.
- CSA Standard C444-M887, "Installation requirements for Heat Recovery Ventilators".
- ASRHAE 1984 Systems Handbook, chapter 11, "Air Distribution Design for Small Heating and Cooling Systems".